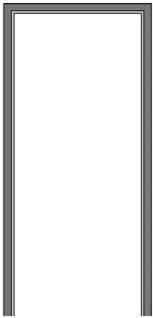




Smoke Profile Frames

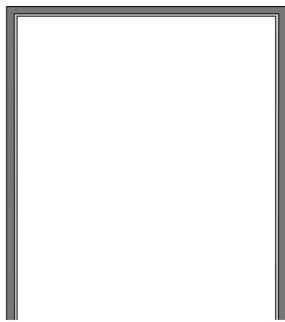
Fire Rated Frame Options



SIZE		FIRE RATING							MATERIALS + CONST				LIMITATIONS									
Max. Door Size (in.)	Single or Pair	Max. Overall Width	Max. Overall height	Max. Panel Width	Max. Panel Height	20 Minute	3/4 Hour	1 Hour	1-1/2 Hour	3 Hour	16 Gauge	14 Gauge	12 Gauge	Welded	Stainless Steel	Seal-Tek™ Profile	Min. Throat Size	Max. Throat Size	Min. Face Width	Max. Face Width	Max. Head Height	Max. Sill Height
51 X 120	S					■	■	■	■	■	■	■	■	■	■		2	13	1 1/8	6	6	
120 X 120	PR					■	■	■	■	■	■	■	■	■	■		2	13	1 1/8	6	6	

NOTE: Above frame data varies depending on specific design criteria

All Stiles Fire Rated assemblies are built-to-order to your exact specifications. For assistance with design, labeling requirements and multiple integrated features, contact factory.



SAMPLE ELEVATIONS

For additional options, see [Frames](#)

Stiles®

Steel Door + Window Systems

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