



**Built to Order.™**



MADE IN THE USA

## The World's Finest Steel Door and Window Systems

Stiles steel doors, windows and storefront systems have been recognized as the industry benchmark for design versatility, performance and craftsmanship for over 40 years.

We integrate high performance with architectural appeal, turning the designer's vision into reality while maintaining strict budgets and delivery schedules. Stiles doors ~ the fusion of aesthetics and performance.

## Stiles opens doors to success...



This General Catalog is a reference source for a vast array of hollow metal products we offer. It has been structured as a tool for the designer, providing a platform of information necessary to detail and specify both basic and complex projects.



TECHNICAL ASSISTANCE

209 / 538-3667

EX. 3180

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Stiles Custom Metal, Inc. has played a vital role in the hollow metal door and frame industry for five decades. Our company is a nationwide leader in the design and manufacture of built-to-order commercial steel doors and window systems. We are a trusted partner to architects, dealers, and construction companies -- guided by the values of The Golden Rule.

Stiles is dedicated to executing high standards based on project-specific solutions. Our markets encompass all facets of the construction industry. The combination of our highly experienced staff and state of the art equipment, allows us to deliver reliable, cost-effective door and window system solutions throughout the United States and abroad.

It is our pioneering spirit, manufacturing strength, practical industry experience, and philosophy of outstanding customer service, teamwork and integrity, that will lead us in continued success.



## Advantages of Working with Stiles

Stiles is a proven resource for:

- **THE MOST EXPERIENCED PEOPLE IN THE INDUSTRY!**
- Unlimited flexibility with our dealer partners
- Durable, high-quality doors, frames, and window systems
- Environmentally friendly products
- Sophisticated manufacturing technologies
- Decades of industry experience
- Proven product performance in demanding environments
- Extensive engineering and design expertise
- Outstanding representation and customer support
- The convenience of single-point sourcing
- Vast fire rated and sound control portfolios
- Excellence in manufacturing stainless steel products
- Competitive pricing





## MANUFACTURER CERTIFICATION OF COMPLIANCE WITH THE AMERICAN RECOVERY AND REINVESTMENT ACT OF 2009

Stiles Custom Metal, Inc. hereby certifies that it is in conformity with Subpart B – Buy America Requirement under §1605 of the American Recovery and Reinvestment Act (ARRA) of 2009 (Pub. L. 111-5).

§176.70 (a)

“(2) All of the iron, steel, and manufactured goods used are produced or manufactured in the United States.

(i) Production in the United States of the iron and steel used in the project requires that all manufacturing processes must take place in the United States, except metallurgical processes involving refinement of steel additives. These requirements do not apply to iron or steel used as components or subcomponents of manufactured goods used in the project.

(ii) There is no requirement with regard to the origin of the components or subcomponents in manufactured goods used in the project, as long as the manufacturing occurs in the United States.”

Stiles Custom Metal, Inc.

Devan Stiles  
Secretary-Treasurer

### Steel Doors

Steel Stiffened Core  
(Fiberglass Insulation)

Honeycomb Core

Temperature Rise Core

Polyurethane Core

Polyisocyanurate Core

Polystyrene / EPS Core

Gamma™ (Lead Lined Core)

Lab-Tek™ (Hermetically Sealed Door)

Endura™ (Impact Resistant Core)

True Stile + Rail (Various Cores)

Clad Steel Doors (Various Cores)

Aluminum, Bronze, & Copper Clad  
HPL Laminate Clad

Mega Door™ (Oversize Industrial Doors)

### Frames

Double Egress

KD or KD Drywall

Pocket Frames

Arched & Radius Frames

Round Frames

Split Frames

Seal-Tek™ Kerfed Frames

Stainless Steel Frames, Mill to #8 Finish

Welded Frames

### Sound Control Products

Audia™ Sound Control Doors & Windows

Up to STC 52 Doors, STC 61 Windows

### Stainless Steel Doors & Frames

Stainless Steel, Seamless, Mill to No. 8 Finish

Lab-Tek™ SS  
(Hermetically Sealed / Various Cores)

### Bronze Doors & Frames

Authentic™ Bronze Doors, Frames & Windows

### Bullet Resistant Products

Ballistica™ Bullet Resistant Doors & Windows

Bullet Resistant Doors + Accessories

Bullet Resistant Windows + Accessories

### Steel Storefront & Window Systems

Steel Storefront & Window Systems

### Fire Rated products

Doors and Frames Up to 3-HR Fire Rated

Fire Rated Storefront & Windows

### Services

Stiles Quick Ship  
1, 5, and 10-Day Lead Times

Factory Prime Coat

Match Any Hardware Location

Factory Assembled Packages

08 1100 METAL DOORS AND FRAMES
Bronze Doors & Frames
Stainless Steel Doors and Frames
Steel Doors and Frames
08 3400 SPECIAL FUNCTION DOORS
Clean Rooms
Hurricane Resistant Doors
Radiation Protection Doors
Sliding Industrial Doors
Sound Control Doors
Thermal Shielding Doors
08 3950 BULLET RESISTANT DOORS
Ballistic Resistant Assemblies
Ballistic Resistant Panels
08 4000 ENTRANCES, STOREFRONTS, & CURTAIN WALLS
Metal Framed Curtain Wall
08 5000 WINDOWS
Bronze Windows
Sound Control Windows
Stainless Steel Windows
Steel Windows
Window Restoration and Replacement



## Stiles LEED® Certification Contribution

Stiles products can help to achieve prerequisites and accumulate points in the categories and credit areas listed below. Due to the built-to-order nature of Stiles doors, frames and window systems, product qualifications will vary and are dependent on your specific requirements.

MR - Materials & Resources	
<b>MR Credit 1.2</b> Building Reuse Maintain existing interior non-structural elements	Extend the lifecycle of existing building stock, conserve resources, retain cultural resources, reduce waste and reduce environmental impacts of new buildings as they relate to materials manufacturing and transport.
Stiles door and frame systems are built for durability and longevity. In many cases, existing Stiles doors and frames can be re-utilized on LEED® projects to help obtain this credit.	
<b>MR Credit 4</b> Recycled Content	Increase demand for building products that incorporate recycled content materials, thereby reducing impacts resulting from extraction and processing of virgin materials.
Stiles products are manufactured with: Minimum post-consumer recycled content: <b>19.8%</b> Minimum post-industrial (pre-consumer) recycled content: <b>14.4%</b> Minimum combined recycled content (post-consumer + 1/2 post-industrial): 36.9%  <b>Post-consumer</b> material is defined as waste material generated by households or by commercial, industrial and institutional facilities in their role as end-users of the product, which can no longer be used for its intended purpose.  <b>Post-industrial</b> (pre-consumer) recycled content refers to scraps that are left over during industrial or manufacturing processes and which are subsequently recycled and reused.  IMPORTANT: Steel is the only material for which LEED® allows a default recycled-content value (25.5% post-consumer content) without the requirement of documentation. Most steel used by Stiles has a much higher recycled content, however as recycled content varies from steel mill to steel mill and even from coil to coil, Stiles has elected to report the default industry figures which are sufficient for LEED® purposes.	
<b>MR Credit 5.1 &amp; 5.2</b> Regional Material	Use building materials or products that have been extracted, harvested or recovered, as well as manufactured [1] within 500 miles of the project site for a minimum of 10% or 20%, based on cost, of the total materials value.
[1] "Manufactured" refers to the point of final assembly of components at Stiles Custom Metal, Inc., Ceres, CA, USA	
<b>MR Credit 7</b> Certified Wood	Encourage environmentally friendly forest management.
Stiles offers optional FSC certified veneers on select Audia™ Sound Control Doors and Ballistica™ Bullet resistant doors.	

IEQ - Indoor Environmental Quality	
<b>IEQ Credit 4.1 &amp; 4.2</b> Low-Emitting Materials Adhesives & Sealants, Paints & Coatings	Reduce the quantity of indoor air contaminants that are odorous and/or harmful to the comfort and well-being of installers and occupants.
Primarily, this credit pertains to materials within the realm of weatherproofing systems, however, Stiles offers solutions including factory priming / finish painting and factory-installed glass that will eliminate the necessity of applying finishes or utilizing adhesives on-site. Stiles primers, finish paints, stains and clear coats meet low-VOC requirements (less than 250 grams/litre).	

## IEQ - Indoor Environmental Quality (cont.)

### IEQ Credit 8.1 & 8.2

Daylight & Views

To provide building occupants with a connection between indoor spaces and the outdoors through the introduction of daylight and views into the regularly occupied areas of the building.

The structural integrity of Stiles steel door and window systems makes allowance for narrow sightlines, creating enhanced daylighting opportunities without sacrificing strength and performance.

## Specific LEED® Credits for Schools

### IEQ Credit 9

Enhanced Acoustical Performance

To provide classrooms that facilitate better teacher-to-student and student-to-student communications through effective acoustical design. Design the building shell, classroom partitions and other core learning space partitions to meet the Sound Transmission Class (STC) requirements of ANSI S12.60, Acoustical Performance Criteria, Design Requirements and Guidelines for Schools, except windows, which must meet an STC rating of at least 35.

Stiles maintains a vast portfolio of sound control door and window options that can help gain credit for Enhanced Acoustical Performance. The range of STC level options include:

Sound Control Doors: **STC 38 to STC 52**

Sound Control Windows: **STC 38 to STC 59**

### IEQ Credit 10

Mold Prevention

To reduce the potential presence of mold in schools through preventive design and construction measures.

Stiles doors and frames are available with factory-applied anti-microbial coatings that act as a mold prevention measure that can contribute to this credit. Mold-resistant core materials and seamless door edges can also contribute.





Stiles produces doors, frames, and window systems for a wide range of government projects, from nuclear weapons laboratories to Federal courthouses. Our ability to manufacture to virtually any government standard, along with making provision for one-of-a-kind projects, makes Stiles a first choice in door, frame, and window system supply on projects for:

## GSA / Federal Projects

- Federal Buildings / Courthouses, Post Offices, Federal Office Complexes
- NASA Facilities, Homeland Security / US Coast Guard Facilities
- Department of Energy, Department of State, and EPA Facilities
- US Border Patrol Facilities

## DOD / Military Projects

- US Air Force, US Army, US Navy, and US Marine Corps
- DOD Laboratory Facilities, Test Facilities, and Associated Buildings

## State and Municipal Projects

- District and Municipal Courthouses, Capitol Complexes, State & Municipal Office Buildings
- Wastewater Treatment Plants, Law Enforcement Centers, Schools and Universities



LLNL, Livermore, CA



Vandenberg AFB, CA



Fresno City Hall, Fresno, CA



NASA / Ames Research Center, CA



City Hall, San Francisco, CA



USAF Medical Center, Travis AFB, CA

Our experienced engineering and project management teams are well-versed in assisting architects and designers on government projects. As a build-to-order manufacturer, we specialize in creating site-specific products for projects with the most complex requirements.



Steel Door + Window Systems

Stiles Custom Metal Inc.  
1885 Kinser Road  
Ceres CA 95307-4606  
T 209 / 538-3667  
F 209 / 538-2776  
www.stilesdoor.com

# Account Application & Agreement

## Business Information

Legal name: \_\_\_\_\_

Street Address: \_\_\_\_\_

Mailing Address (if different): \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

Description of Business: \_\_\_\_\_ Year Established: \_\_\_\_\_

Corporation Partnership LLC Proprietorship FEIN/SS#: \_\_\_\_\_

Are your purchases for resale?     YES     NO    If yes, please attach a resale exemption certificate.

Name of accounts payable contact: \_\_\_\_\_

Direct Phone: \_\_\_\_\_ Email: \_\_\_\_\_

## Trade References

Name	Contact Name	Phone
_____	_____	_____
_____	_____	_____
_____	_____	_____

## Banking Reference

Name: \_\_\_\_\_ Account No.: \_\_\_\_\_

Contact Name: \_\_\_\_\_ Title: \_\_\_\_\_ Phone: \_\_\_\_\_

## Terms & Conditions of Sale

All sales by Stiles Custom Metal, Inc. (hereafter, "SCM") are entered into at Ceres, California, and are expressly limited to and made conditional upon the acceptance by Purchaser of the exact terms, conditions and limited warranty contained in this document which supersede any additional or different terms suggested by the Purchaser unless expressly agreed to in writing by a corporate officer of SCM. Purchaser's signature below shall constitute Purchaser's irrevocable acceptance of these terms, conditions and limited warranty.

**The terms and conditions of sale shall be Article 2 (Sale of Goods) of the Uniform Commercial Code with the following clarifications:**

1. Scope. What is included in and excluded from the price is described or referenced in the SCM quotation.
2. Pricing. Due to raw material price volatility, SCM has the right to void a quotation after 30 days, without notice, if it was not accepted by Purchaser during that period. Due to raw material price volatility orders not shipped within six months of the quotation date are subject to price revisions so that the pricing for of the remaining unshipped product is equal to current pricing.
3. Credit and Payment. If approved for credit, standard terms are NET-30. A deposit/retainer/letter of credit may be required for orders that involve a high degree of preliminary design, engineering or specialized materials. A deposit/retainer/letter of credit may also be required if Purchaser's credit history warrants it. Continuing outstanding balances not paid when due shall accrue an interest charge of 1% per month from the date due until paid in full.

4. Sales Tax. Pricing does not include sales tax. California sales tax (Ceres District rate) will be collected from Purchaser unless the product is shipped outside the boundaries of California or Purchaser gave SCM a valid California Sales Tax exemption certificate prior to shipment.
5. Shipment Schedule. Purchaser shall provide to SCM all information necessary for fabrication sufficiently in advance of the desired shipment date(s) to allow for a customary time for fabrication. Upon receipt of the requisite fabrication information, SCM can furnish an estimate of the anticipated shipment date(s). SCM will make every effort to ship when anticipated, but due to the constraints of custom fabrication, does not guarantee it.
6. Freight. When freight is included, the terms are "F.O.B., SCM's plant, freight prepaid and allowed".
7. Installation. Purchaser shall inspect all goods and shall verify height, width, depth and swing prior to installation. Purchaser shall consult SCM's website ([www.siltesdoor.com](http://www.siltesdoor.com)) to obtain a storage and installation guide.
8. Limited Factory Warranty. This limited warranty is Purchaser's sole and exclusive remedy for defective product. SCM warrants its products to be free from defect in both material and workmanship for a period of three (3) years from the date of shipment. Upon validation and verification by SCM of a product defect, SCM shall, at its sole option, either repair or replace the product. This warranty is limited to the repair or replacement of the defective product. Should SCM be unable to make a timely repair, SCM shall subcontract the repair. Repair or replacement shall not extend the warranty beyond its original time period. Purchaser may not charge-back or deduct from any sum due SCM for any repair or replacement performed without SCM's express written authorization. This warranty is null and void, if modifications or repairs are made by any party other than a factory authorized representative. This limited warranty does not cover defects attributable to or arising from: abnormal wear and tear; improper use or operation; neglect; accident; shipping; improper hardware; handling, storage, or installation not in compliance with SCM's installation guide; design specified by purchaser; or material specified by purchaser. Except for the limited warranty specifically stated herein, SCM expressly excludes and disclaims all other warranties, express or implied, of merchantability and/or fitness for use for a particular purpose as the product was/is fabricated per Purchaser specifications and/or instructions.
9. Other Remedies. Under no circumstances is SCM liable for any breach of this agreement for consequential, direct, indirect, incidental, punitive or exemplary damages, claims or costs of any nature including, without limitation, those claimed for removing, reinstalling, repainting, refinishing or loss of time. Purchaser's sole and exclusive remedy for defective products shall be as stated above under the paragraph entitled "Limited Factory Warranty".
10. Cancellation. There is a 10% cancellation fee to compensate for processing and engineering. Additionally, if special (non-stock) material was purchased, Purchaser is responsible for its actual cost. No credit will be given for the cancellation of product already in fabrication.
11. Insurance. SCM has product insurance and proof of coverage is available upon request. Per AIA General Conditions of the Contract for Construction (A201), additional insured coverage is not provided.
12. Arbitration. Both SCM and Purchaser agree to submit to binding arbitration any and all claims, disputes and controversies between or among them in any way relating to this agreement, its negotiation, execution, modification or extension. The arbitration shall be administered by the American Arbitration Association and shall be conducted in accordance with the commercial arbitration rules of the American Arbitration Association.
13. Legal Costs. The prevailing party in any action, including arbitration, to enforce or interpret this agreement shall be entitled to attorney's fees and costs. The right to post-judgment costs and fees incurred to enforce a judgment shall not be merged into any award or judgment, and Purchaser agrees to pay actual attorney and related court fees incurred in the collection of any and all delinquent accounts of Purchaser and the enforcement of any judgment. Venue for all legal actions, including arbitration, shall be Stanislaus County, California; and, California law shall govern this agreement.
14. Severability. These terms are severable. Unenforceability or waiver of any of its provisions shall not affect the remaining provisions.

**I CERTIFY THAT THE INFORMATION I HAVE PROVIDED ON THIS APPLICATION IS TRUE AND CORRECT. I ALSO HEREBY ACKNOWLEDGE AND AGREE TO THE TERMS, CONDITIONS AND LIMITED WARRANTY DESCRIBED HEREIN.**

NAME OF BUSINESS: \_\_\_\_\_

Signature: \_\_\_\_\_

Printed Name: \_\_\_\_\_

Title: \_\_\_\_\_

Date: \_\_\_\_\_

The following Terms, Conditions, and Warranty data is part of all Stiles invoices, and is supplied here for review and reference purposes.

**GENERAL TERMS:** All sales by Stiles Custom Metal, Inc. (Seller) are subject to these Terms, Conditions and Warranty. Seller does not offer any other Terms, Conditions or Warranty. Should Seller sign Buyer's purchase documents, it is solely as an acknowledgement and shall not be construed as Seller's acceptance of any other terms, conditions or warranty other than what is described in this document.

**GOVERNING LAW:** This document shall be interpreted under the Uniform Commercial Code as adopted in the State of California. The jurisdiction and venue for the resolution of any dispute arising from any transaction with the Seller shall be the County of Stanislaus, California. These terms are severable; unenforceability or waiver of any of its provisions shall not affect the remaining provisions.

**CREDIT POLICY:** Seller offers several credit terms: prepayment, credit card, advanced deposit or NET-30. The terms that apply to the buyer shall be determined solely by the Seller whose decision will be based upon the type of Product ordered, Buyer's payment history with Seller and Buyer's geographic location, amongst other factors. In the event that legal action is required for the collection of past due monies, Buyer agrees to pay Seller's reasonable attorneys' fees and court costs in addition to interest at the rate of 10% per annum on the past due amount.

**ADEQUATE ASSURANCE OF BUYER'S PERFORMANCE:** Should Buyer's payment performance become unsatisfactory or should Buyer's creditworthiness appear to become impaired, Seller reserves the right to change credit terms and/or deter or discontinue further shipments, without prejudice to any other lawful remedy, until satisfactory assurances of Buyer's performance and/or creditworthiness are received by the Seller.

**SALES TAX:** Quotations do not include sales tax. Seller is required to collect sales tax on product shipped within the boundaries of California unless the Buyer provided a valid California Sales Tax exemption certificate to the Seller PRIOR to shipment (Invoices will not be changed retroactively). Sales are negotiated and entered into at Ceres, California for sales tax purposes.

**TIME LIMITATIONS:** Quotations are firm for 30 days from the quotation's date. Due to the recent volatility of raw material and freight costs, Seller reserves the right to adjust pricing at any time after that time period.

**SHIPMENT/FREIGHT:** All shipment date estimates are based upon conditions prevailing at the time the estimate was made. Seller will use its best efforts to meet that estimated shipment date, but it is not guaranteed. If freight is paid by Seller, freight terms are "FOB, plant, freight prepaid and allowed".

**LIMITED WARRANTY:** Seller warrants its Products and Components to be free from defects in material and workmanship for a period of three (3) years from the date of shipment. Warranty Holder's sole and exclusive remedy for defective Product/Component shall be, at Seller's option, the repair or replacement of the defective Product/Component, or a refund of its purchase price. This limited warranty does not cover defects attributable to or arising from any of the following: wear and tear; improper use or operation; neglect; accident; shipping damage; improper hardware; handling, storage, or installation not in compliance with Seller's instructions or generally accepted industry standards; customer specified design; customer specified materials; or modifications to the Product that were not made by Seller. Buyer shall consult Seller's website ([www.stilesdoor.com](http://www.stilesdoor.com)) to obtain installation guides and other instructions. This limited warranty does not cover costs incurred by the Warranty Holder that are incidental to the repair or replacement of the Product or component, such as, but not limited to, labor for removing, reinstalling, refinishing, or repainting Product; other materials removed, reinstalled, refinished or repainted for the repair of replace Product; delays; purchase of substitutes; or any other special, consequential or incidental damage. No other warranties, either expressed or implied, are made by Seller. Seller hereby excludes any warranty of merchantability or fitness for a particular purpose.

**CANCELLATION:** Cancellation of an order, in part or entirety, shall obligate the Buyer to provide payment for all work performed by the Seller, including processing and engineering, prior to Seller's receipt of Buyer's cancellation notice. Said payment shall not be less than 10% of the selling price of the items canceled.

**INSURANCE:** Seller carries appropriate and adequate product liability insurance. Proof of coverage is available upon request. "Additional insureds" are not named.



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209 / 538-2776

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## LIMITED FACTORY WARRANTY CERTIFICATE

Stiles Custom Metal, Inc. warrants its products to be of good material and workmanship and free from material defect for five (5) years from the date of shipment. Inserted or applied components such as louvers, veneer, glass, HPL, screens etc. that are not manufactured by Stiles are covered by that manufacturer's warranty and not by Stiles.

Stiles Custom Metal, Inc. shall repair or replace, at its option and expense, any material defect in materials or workmanship that may be discovered during the warranty period. This warranty is limited to the repair or replacement of the defective product. Repair or replacement shall not extend the warranty beyond its original time period.

Buyer shall not charge-back or deduct from any sum due Stiles Custom Metal, Inc. for any repair or replacement performed without Stiles Custom Metal, Inc.'s express written authorization.

This limited warranty excludes remedies for defects or damages caused by ordinary wear and tear; improper use; improper or insufficient installation, operation, maintenance or storage; abuse; design specified by the Buyer; material specified by the Buyer; and any modification not performed by Stiles Custom Metal, Inc.

Except for the limited warranty specifically stated herein, Stiles Custom Metal, Inc. expressly excludes and disclaims all other warranties, express or implied, of merchantability and/or fitness for use for a particular purpose as the product was/is fabricated per Buyer's specifications and/or instructions.

Under no circumstances is Stiles Custom Metal, Inc. liable for consequential, direct, indirect, incidental, punitive or exemplary damages, claims or costs of any nature including, without limitation, those claimed for removing, reinstalling, repainting, refinishing or loss of time.

**THIS LIMITED WARRANTY CONSTITUTES PURCHASER'S SOLE AND EXCLUSIVE REMEDY FOR DEFECTIVE PRODUCT.**

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## Standard Primer



Stiles doors, frames, windows, and storefront systems are available prime coated with a proprietary EPA approved Alkyd gray primer (ready for finish painting by others).